

QUICK MANUAL HUB MOUNTING



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1. Mounting & Dismounting of adapters

1.1 Mounting options

The HUB Adapter can be mounted in three ways:

- 1. Mounting with torque
 - » The connection may become loose during firing
 - » The connection is easy to disconnect
- 2. Mounting with Rocksett® medium strength
 - » The connection will only come loose during firing in extreme cases
 - » The connection can be disconnected with little effort
 - » see section "1.1.1 Mounting with Rocksett® medium strength"
- 3. Mounting with Rocksett® high strength
 - » The connection does not detach during firing
 - » The connection can no longer be disconnected
 - » see section "1.1.3 Mounting with Rocksett® high strength"

Advice



The same adhesive is used for both the medium strength and the high strength connection with Rocksett®, the difference lies in the processing.

1.1.1 Mounting with Rocksett® medium strength

- Clean and degrease the threaded area of the suppressor body and adapter with isopropyl alcohol or acetone and a nylon brush
 - » Make sure the area is free of dirt and grease/oil.
- b. Allow the degreased area to dry
 - » Do not touch the degreased area during further handling to prevent re-contamination.

- c. Apply a thin layer of Rocksett® to both sides of the thread
 - » If a thick layer is applied, the curing of the adhesive does not work properly.



d. Screw the two parts together and let the connection dry for at least 24 hours.



1.1.2 Dismounting Rocksett® medium strength

- a. Soak the whole silencer in hot water for 20 minutes or more.
- b. Separate the adapter from the suppressor by pulling both parts in different directions using the appropriate tool.

Advice



For PRINT-X suppressors use a hook wrench 40/42mm.

For PRINT-X RBS suppressors use a hook wrench 45-50mm.

For DM silencers use a square spanner 20 or the BT-tool (Article Nr.: T-232458).



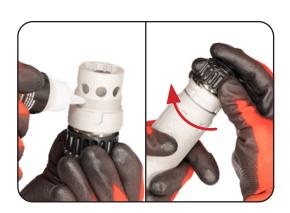
For more information see Rocksett TIP Sheet.

1.1.3 Mounting with Rocksett® high strength

- Clean and degrease the threaded area of the suppressor body and adapter with isopropyl alcohol or acetone and a nylon brush
 - » Make sure the area is free of dirt and grease/oil.
- b. Allow the degreased area to dry
 - » Do not touch the degreased area during further handling to prevent re-contamination.
- c. Apply a thin layer of Rocksett® to both sides of the thread and allow the adhesive to air dry for 24 hours when not assembled.
 - » If a thick layer is applied, the curing of the adhesive does not work properly.



- d. After 24h, heat both parts in an oven for 20 min at 80° C (175° F).
- e. Allow both parts to cool to room temperature.
- f. Apply a thin layer of Rocksett® to the thread of the hub adapter and screw both parts together.



- g. Allow the bolted parts to air dry for 24 hours.
- h. After 24h, heat both parts for 20 min at 80° C (175° F) in an oven and let them cool down to room temperature.