

B&T SPC9 AA

OPERATOR MANUAL



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Related documents:

Parts catalogue.....PC-SPC9-AA-EN

Abbreviations


- POA:
- Point of aim
- POI:
- Point of impact
- MPI:
- Mean point of impact
- Left / right side:
- Defined looking in firing direction.

EYE PROTECTION MUST BE WORN!



SAFETY GOGGLES MUST BE WORN WHEN DISASSEMBLING AND REASSEMBLING THE GUN. PARTS CAN GET INTO THE EYES IF HANDLED INCORRECTLY.

EAR PROTECTION MUST BE WORN!



SUITABLE HEARING PROTECTION MUST ALWAYS BE WORN WHEN SHOOTING WITH A FIREARM.

1. General rules

READ MANUAL BEFORE USE.

1.1 Safety rules

1. Consider every weapon loaded until checked personally by the individual operator.
2. Always keep fingers off the trigger and outside the trigger guard until the sights are on target.
3. Always point the weapon in a safe direction.
4. Verify your target and the backstop.
5. Before firing always verify the serviceability and condition of both the weapon and ammunition.
6. Hearing and eye protection are mandatory.
7. Be sure to use NATO, SAAMI or CIP certified cartridges of correct caliber only.

SAFETY ADVICE!



Defects that can be traced back to the use of non NATO, SAAMI or CIP ammunition (especially reloaded cartridges) are not covered by the guarantee!

8. If a cartridge fails to ignite, keep the muzzle pointed in a safe direction and open the chamber only after a minimum of 30 seconds.
9. Live fire training should be carried out in open or well-ventilated areas to prevent excessive exposure to toxic gases.
10. Operate your weapon consciously and do not use excessive force.

1.2 Maintenance rules

1. The weapon is to be cleaned after each deployment or firing.
2. Any malfunctions are to be reported to the unit armorer or manufacturer.
3. The weapon is to be presented to the unit armorer for inspection after each mission or a minimum of once per year.

2. Technical specifications

2.1 Overview - SPC9 AA



2.2 General description

The SPC9 is a select fire submachine gun (SMG). The working principle is recoil operation:

The recoil of a fired projectile is driving the bolt rearward.

When traveling back, the bolt extracts and ejects the case of the fired cartridge, compresses the main-spring and cocks the internal hammer of the trigger group. At the very end of the bolt's travel, a hydraulic recoil buffer is stopping it gently and the compressed mainspring drives the bolt back against the barrel. While traveling forward, the bolt feeds a new cartridge out of the magazine into the chamber of the barrel. After completion of such a cycle, the weapon is loaded and armed. The next shot is released by pulling the trigger, when the gun is set to semi automatic fire. If the gun is set to full automatic fire mode the shot is released by the automatic sear as long as the trigger is pulled.

The weapon has mechanical flip up sights, an additional reflex sight can be mounted on the accessory rail. The reflex sight can be included in the scope of delivery, depending on the version of the weapon.

All operating elements such as the bolt catch, magazine catch, fire selector and charging handle are designed to be operated from both sides. The additional front charging handle can be mounted on both sides.

2.3 Technical data - SPC9 AA

Designation	SPC 9 AA
Product ID	BT-500002-G
Manufacturer	B&T AG - Switzerland
Caliber	9x19 mm
Magazine capacity	15/30 round
Operating system	Recoil operated, closed bolt blowback action
Sights	Integrated mechanical sight
Bore height	72 mm / 2.87 in
Rail height	38 mm / 1.49 in
Rifling	6 grooves, right hand twist
Interfaces	4 NATO accessory rails
Scope of delivery	Weapon with magazines, carrying sling, cleaning kit, case

Stock options	Stock length		Weight difference to standard [kg]
	extracted [mm]	retracted [mm]	
Retractable stock (stand.)	298	215	0
Telescopic stock**	270	132	-0.85
Telescopic stock K**	253	121	-0.82
Arm Brace Adapter	190	190	-1.15

**Extracted to the maximum, intermediate positions existent.

The total length is calculated using the length of the upper receiver and the cross.

Technical data are provided for information only and shall not serve as acceptance criteria.

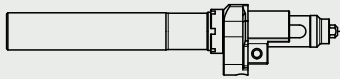
Type		Standard	SD PDW	SD	PDW	SD US	PDW US	SPORT
Barrel length	[mm]	230	115	115	167	115	150	408
Length standard	[mm]	625	545	680	469	556	501	803
Length receiver	[mm]	411	425	467	350	312	331	590
Width	[mm]	65						
Height*	[mm]	205						
Weight	[kg]	2.85	3.1	3.0	2.8	2.3	2.2	3.3

* Without magazine, flip-up sights folded.

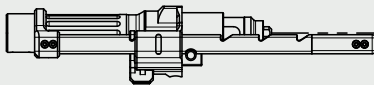
2.4 Variant overview

STOCK

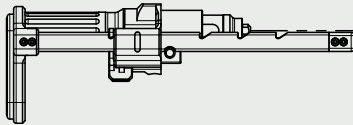
Arm Brace Adapter



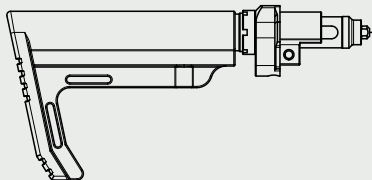
Telescopic Stock US



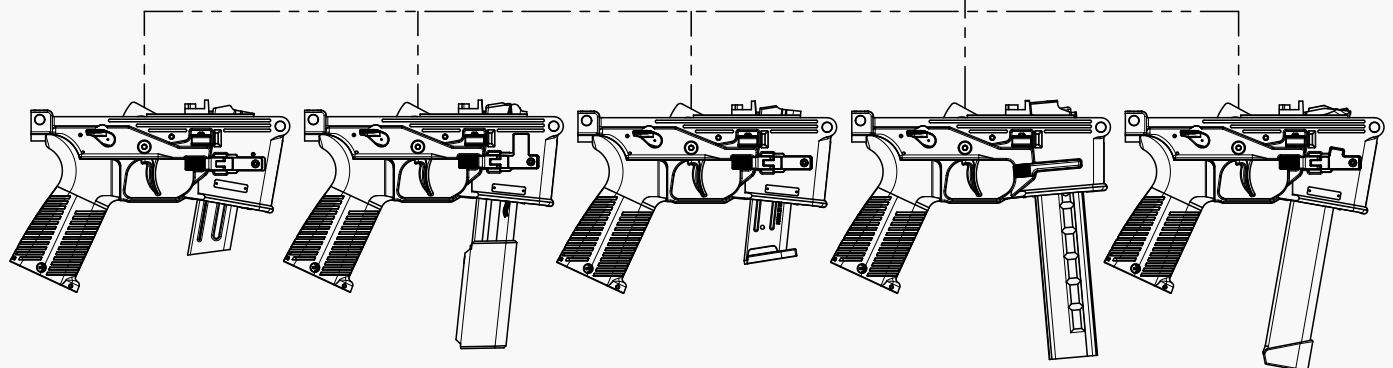
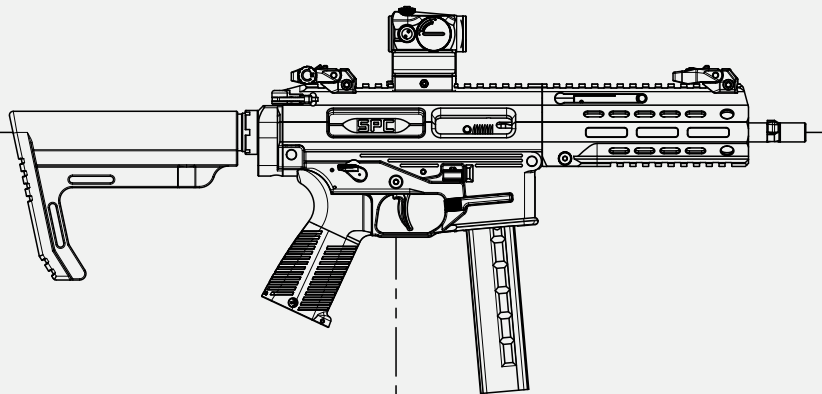
Telescopic Stock



Retractable Stock (Standard)



SPC9



HK SFP9

Walther P99

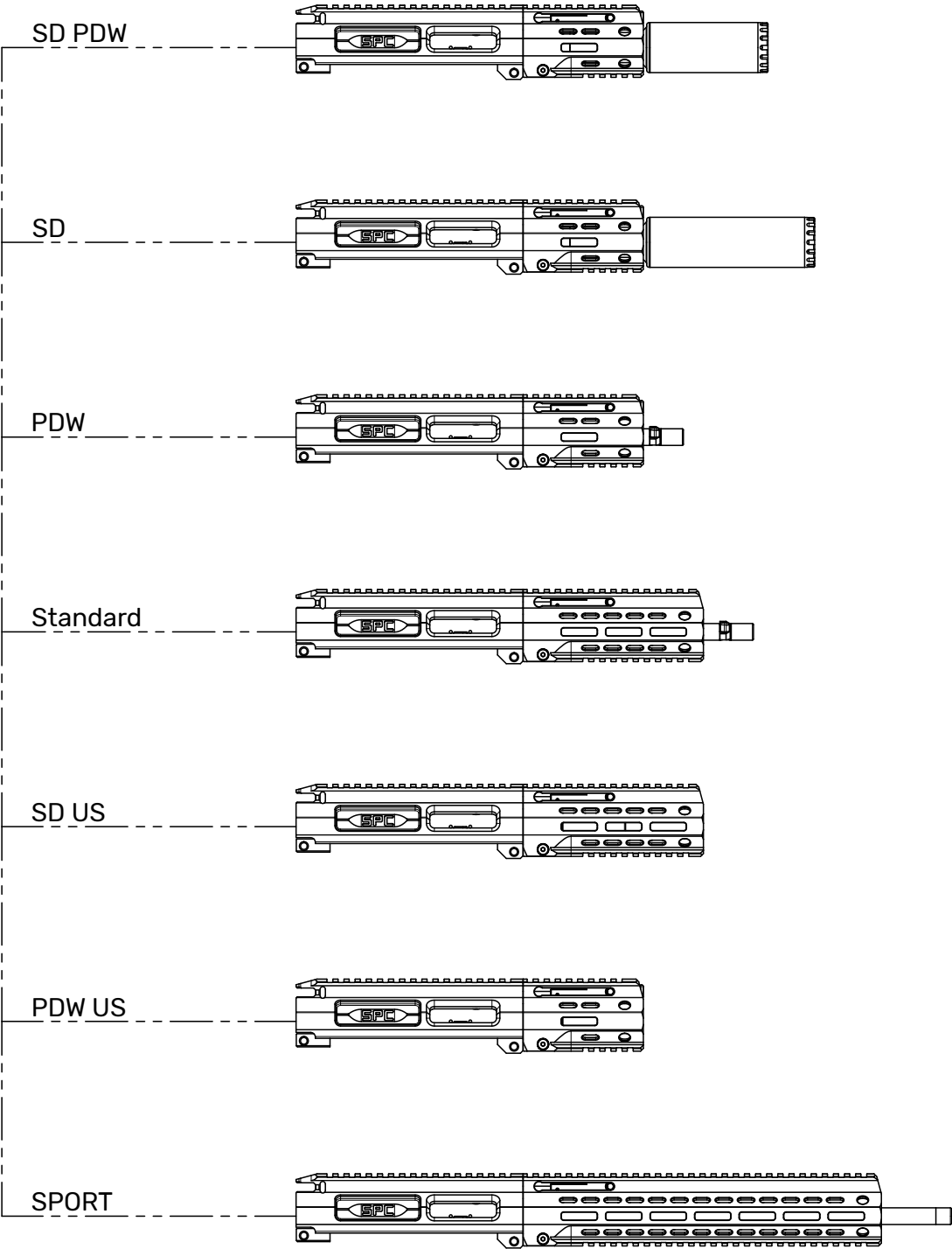
SIG P320

Standard

Glock

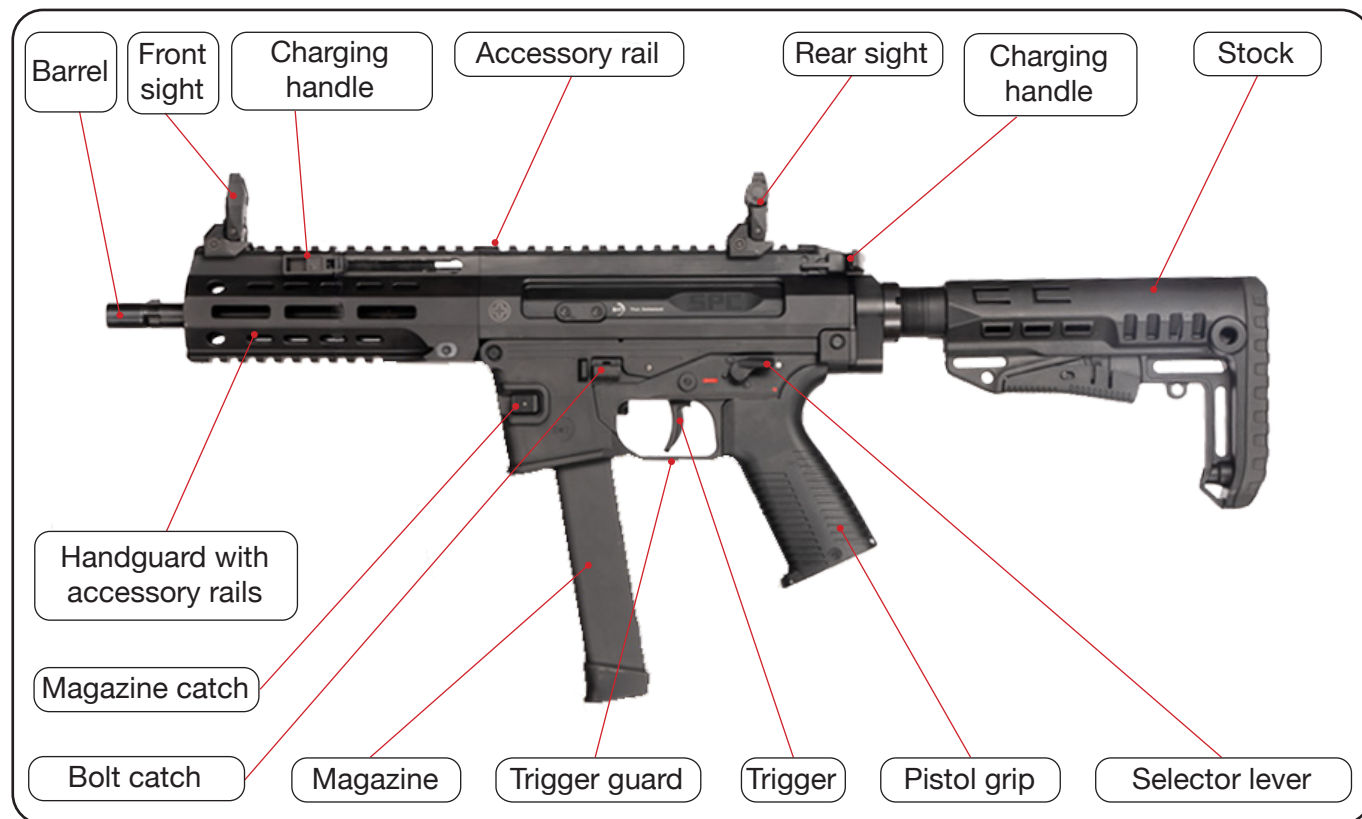
LOWER

Upper

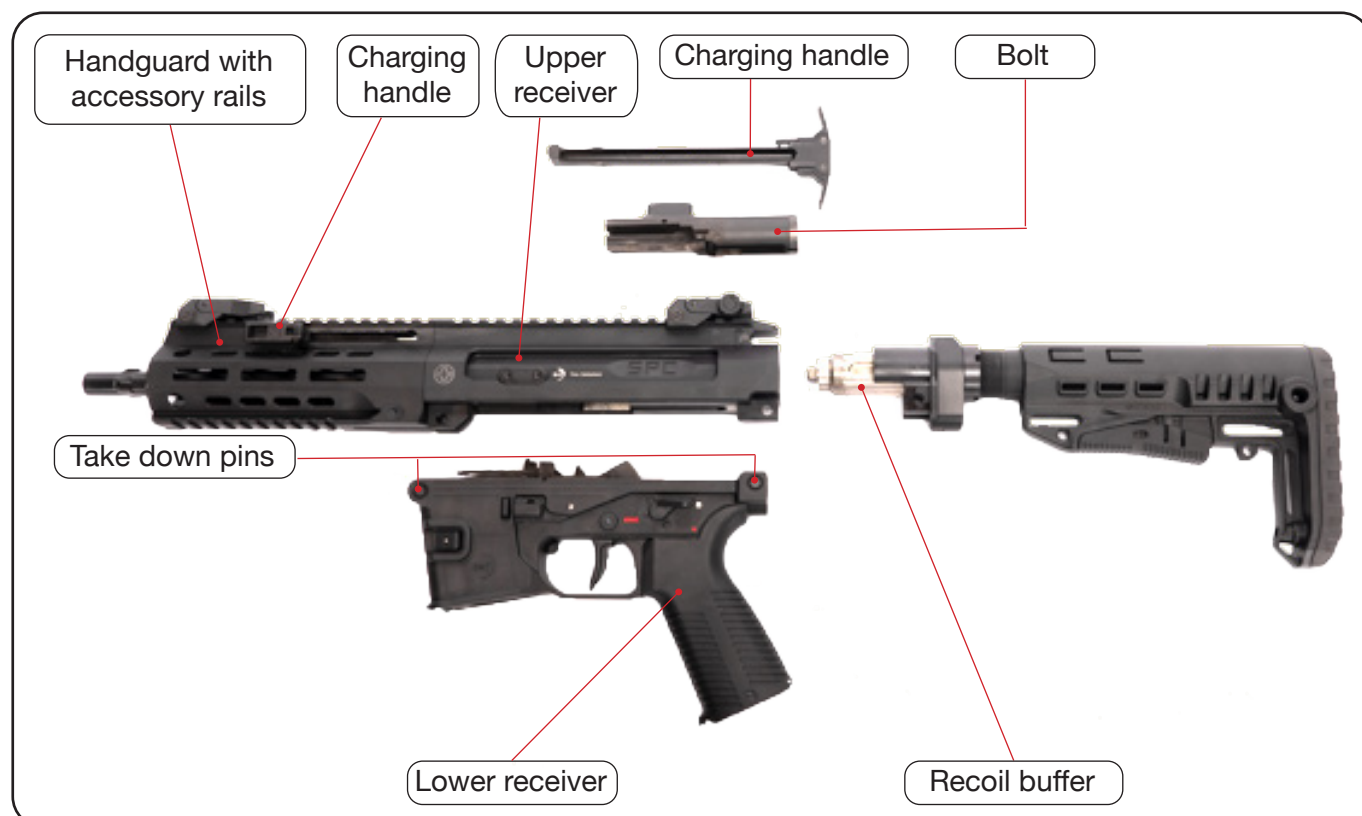


3. Nomenclature

3.1 Weapon complete



3.2 Weapon disassembled



4. Operating

4.1 Clearing weapon

- Set the fire selection lever to “safe” (see section “4.2 Operating fire selector” on page 11).
- Press the magazine catch and pull the magazine downward out.



- Pull the charging handle completely to the rear and inspect the chamber visually to be clear.
- Lock the bolt in open position (see section “4.8 Bolt catch” on page 19).



4.2 Operating fire selector

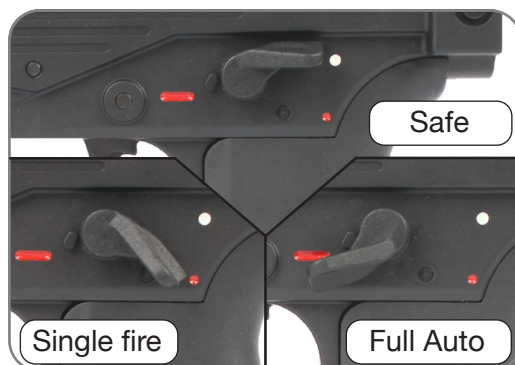
- The positions of the fire selector are marked on both sides of the weapon.
- Rotate the fire selector in order to engage the desired mode.



WHITE DOT = SAFE

RED DOT= SINGLE FIRE

RED LINE= FULL AUTOMATIC FIRE



4.3 Magazine catch

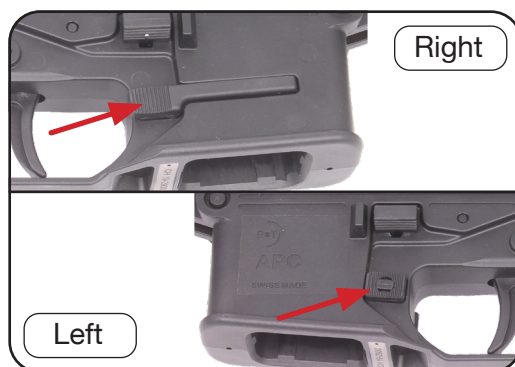
4.3.1 Operating magazine catch

- Set the fire selection lever to “safe” (see section “4.2 Operating fire selector” on page 11).
- Press the magazine catch and pull the magazine downward out.



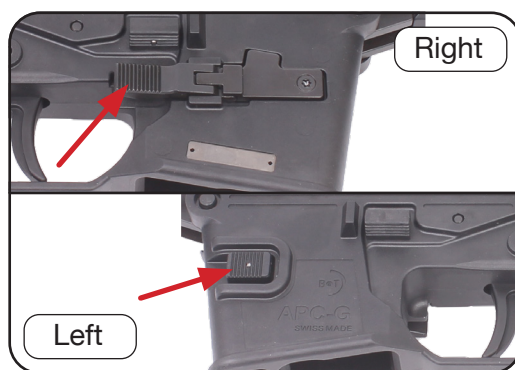
4.3.2 Magazine catch standard magazine

- Magazine catch of the standard magazine on left and right side of the lower receiver.



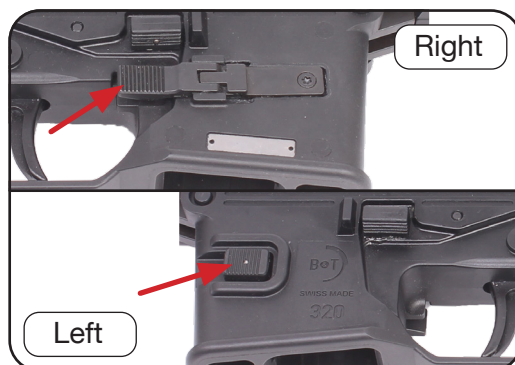
4.3.3 Magazine catch Glock magazine

- Magazine catch of the Glock magazine on left and right side of the lower receiver.



4.3.4 Magazine catch SIG magazine

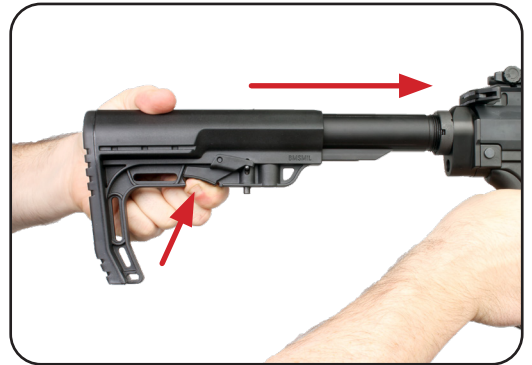
- Magazine catch of the SIG magazine on left and right side of the lower receiver.



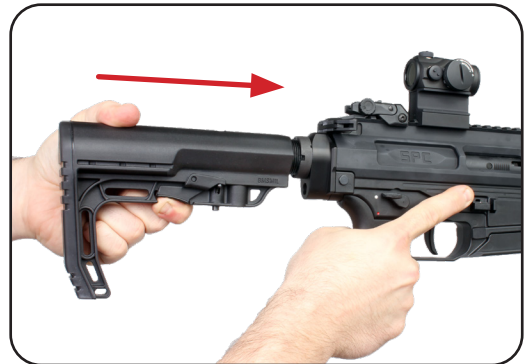
4.4 Stocks

4.4.1 Retracting the stock

- a. Hold the weapon with the firing hand on the pistol grip.
- b. With your free hand, press the adjustment knob and push the stock forward.

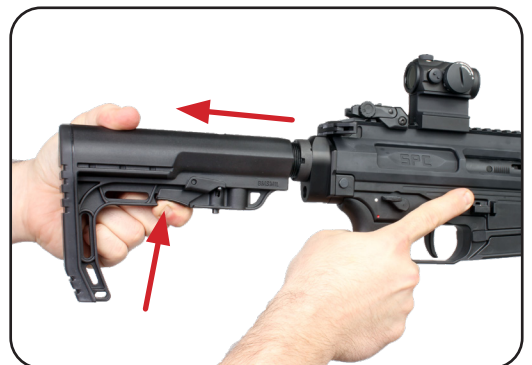


- c. Push in the stock until it reaches the end position and locks audibly in place.

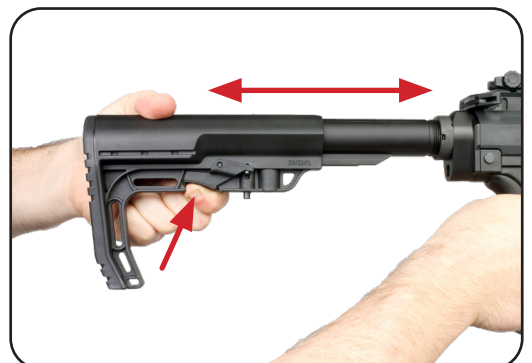


4.4.2 Extracting the stock

- a. Hold the weapon with the firing hand on the pistol grip.
- b. With your free hand, press the adjustment knob and pull the stock backwards.

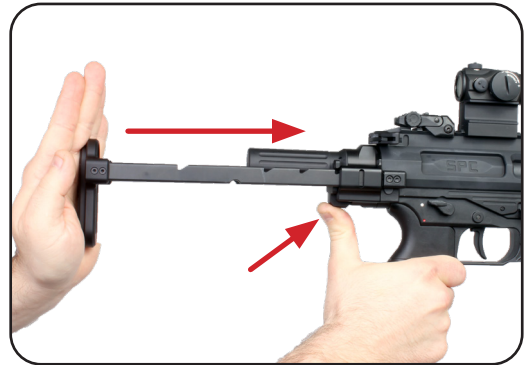


- c. Pull the stock out to the desired length and snap it into place in one of the different detent positions.



4.4.3 Retracting - Telescopic stock

- a. Hold the weapon with the firing hand on the pistol grip.
- b. Push the locking knob with the thumb of the firing hand, and push in the stock.

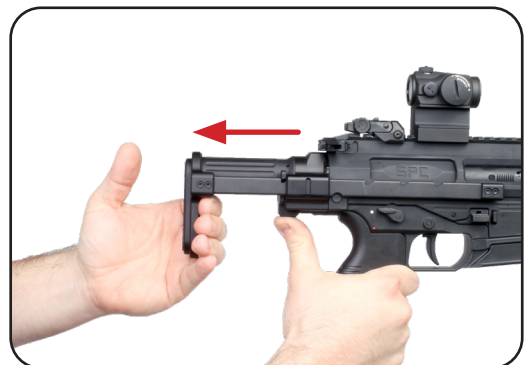


- c. Push in the stock until it reaches the end position and locks audibly.

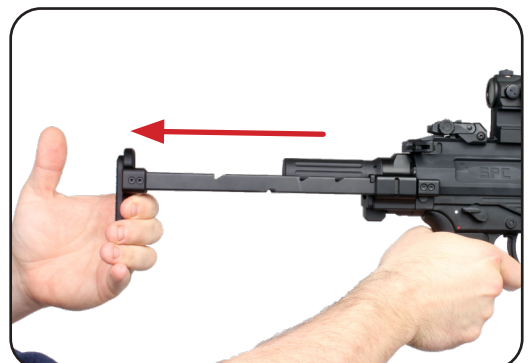


4.4.4 Extracting - Telescopic stock

- a. Hold the weapon with the firing hand on the pistol grip.
- b. Pull out the stock with the non firing hand.



- c. Pull the buttplate out to the desired length and snap it into place in one of the different detent positions.



4.5 Pistol grip storage compartment

4.5.1 Opening the pistol grip cover

- a. Slide a screw driver in the gap at the front of the grip cover.
- b. Push the cover backward and lift it up.



4.5.2 Closing the pistol grip cover

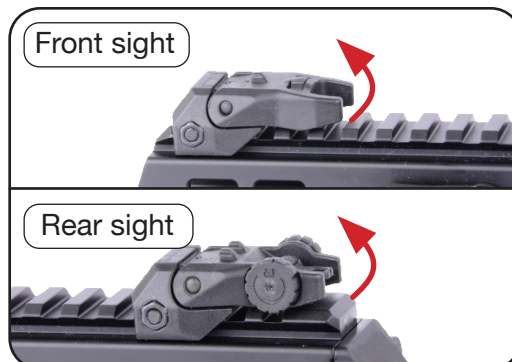
- c. In order to close the cover, push it back until it audibly snaps into closed position.



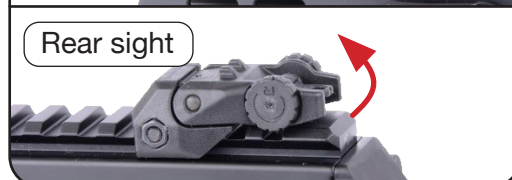
4.6 Sights

4.6.1 Engaging iron sights

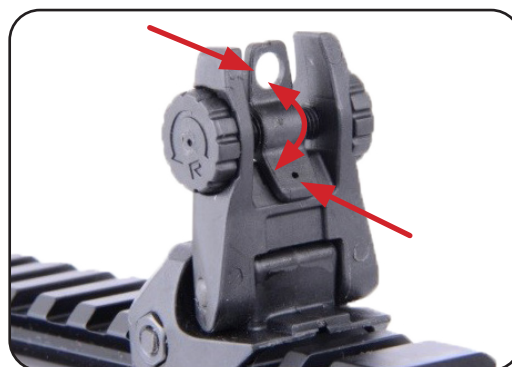
a. Push front sight up until it snaps in upright position.



b. Push rear sight up until it snaps in upright position.



c. Select large or small aperture.



4.6.2 Adjustments

a. Turn the adjusting wheel in the front sight in the direction of the arrow «UP» to raise the MPI.



b. Turn the rear sight wheel in the direction of the arrow «R» to move the MPI to the right.



4.7 Disassembly & assembly of the charging handle

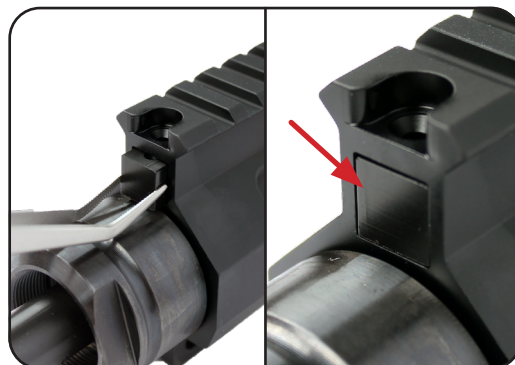
4.7.1 Disassembly of the charging handle & carrier

With the SPC, it is possible to permanently remove the front charging handle and the associated charging handle carrier. To prevent dirt from entering the upper receiver, a carrier cover can be fitted.

- a. Disassemble the weapon completely according to «chapter „5.1 Disassembly“ page 22».




- b. Insert the carrier cover into the receiver and push it in until it is flush.



- c. Secure the carrier cover with the supplied screw.



- d. Reassemble the weapon according to «chapter „5.3 Reassembly“ page 25».

Advice	
	When assembling the gun, skip the steps for mounting the charging handle and the charging handle carrier.

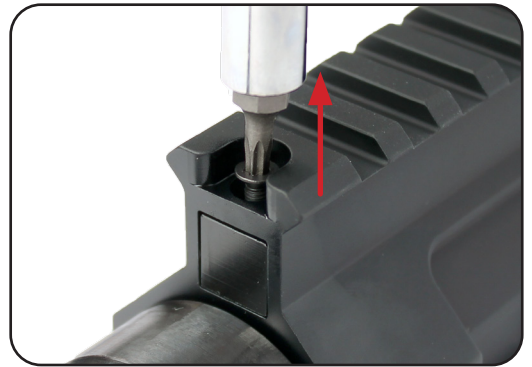


4.7.2 Mounting the charging handle & charging slide

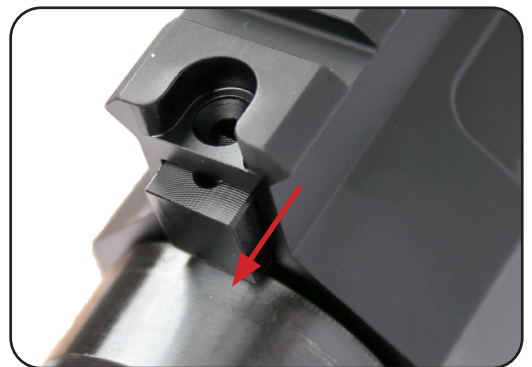
- a. Disassemble the weapon completely according to «chapter „5.1 Disassembly“ page 22».



- b. Loosen and remove the screw from the carrier cover.



- c. Hold the upper receiver at a slight angle and remove the carrier cover.



- d. Reassemble the weapon according to «chapter „5.3 Reassembly“ page 25».



4.8 Bolt catch

4.8.1 Locking the bolt in open position

- a. Remove magazine (see section “4.3 Magazine catch” on page 12).
- b. Grab the charging handle and pull the bolt to the rearmost position and hold it there.
- c. Push the bolt catch upwards (available on left and right weapon side).



- d. Allow the bolt to travel forward until stopped and held by the bolt catch. Push the charging handle to its foremost position.



4.8.2 Closing Bolt

- a. Push the external bolt catch (available on left and right weapons side) until the bolt snaps into closed position.



4.9 Loading and unloading weapon

4.9.1 Loading weapon

- Fill the cartridges one by one into the magazine.
- Grab the weapon and engage safety (see section “4.2 Operating fire selector” on page 11).
- Insert magazine.
- Pull the magazine slightly downward to verify it is locked in place.



- If the bolt is open, push the external bolt catch downwards.
- If the bolt is closed, vigorously pull back the charging handle to its rearmost position and allow the bolt to snap forward under its own power.



- Slightly pull the bolt rearward until you can spot the brass of the chambered cartridge in order to verify the weapon is loaded.

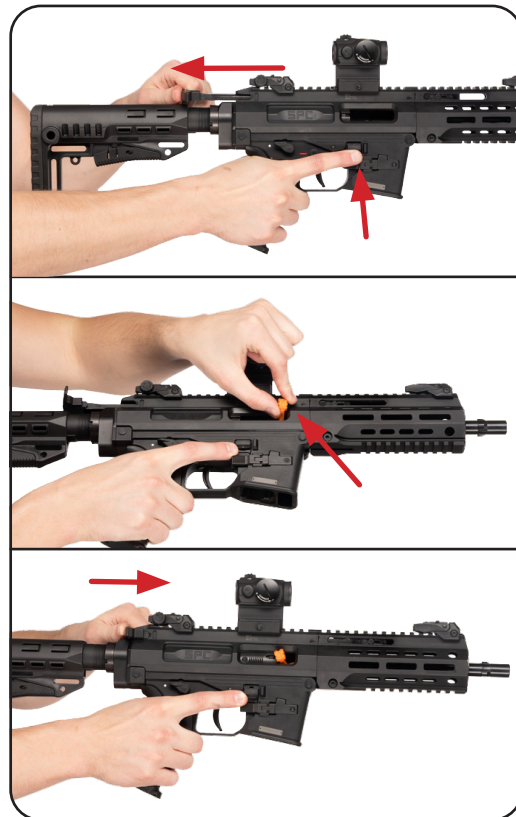


4.9.2 Unloading weapon during firing sessions

- Put the weapon in safety position (see section “4.2 Operating fire selector” on page 11).
- Remove the magazine (see section “4.3 Magazine catch” on page 12).
- Pull the charging handle rearward and observe the chambered cartridge being ejected.
- Hold the bolt in open position using the bolt catch (see section “4.8.1 Locking the bolt in open position” on page 19) and make a visual check to see if the chamber is empty.
- Recover the loose cartridge.

4.9.3 Unloading weapon for storage

- Unload the weapon (see section “4.9.2 Unloading weapon during firing sessions” on page 20).
- Close the bolt (see section “4.8.2 Closing Bolt” on page 19).
- Unlock the weapon (see section “4.2 Operating fire selector” on page 11).
- Point the weapon into a safe direction and pull the trigger - the hammer strikes audibly.
- Put the weapon in safety position (see section “4.2 Operating fire selector” on page 11).
- Lock the bolt in open position (see section “4.8.1 Locking the bolt in open position” on page 19).
- Insert the “Safety-Flag”.
- Escort the bolt, with inserted safety flag, to the front.



4.10 Firing the SPC


SAFETY ADVICE!	
	(CONSIDER «CHAPTER „1.1 SAFETY RULES“ PAGE 5»)

- Prepare the sights (see section “4.6.1 Engaging iron sights” on page 16).
- Load the weapon (see section “4.9.1 Loading weapon” on page 20).
- Apply a proper firing position.
- Unlock the weapon (see section “4.2 Operating fire selector” on page 11).
- Pull the trigger until the shot is released.



Advice	
	(Consider «chapter „5.4 Functional check“ page 29»)

5. Maintenance procedures

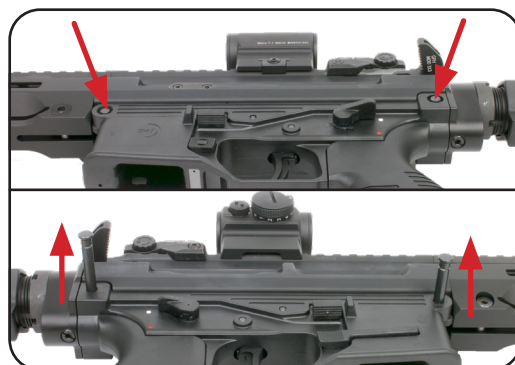
Advice	
	Do not pull the trigger on the disassembled firearm, as excessively empty trigger pulls may damage the lower receiver.




5.1 Disassembly

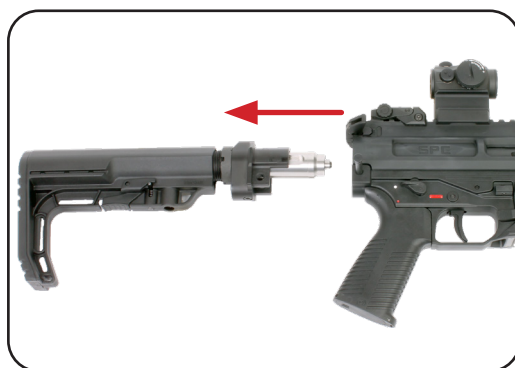
5.1.1 Disassembly of the weapon

- Carry out a safety check (see section “4.1 Clearing weapon” on page 11).
- Close the bolt (see section “4.8 Bolt catch” on page 19).
- Press the front and rear take-down pin from left side to right side and pull it out from right side until the lower receiver comes loose.

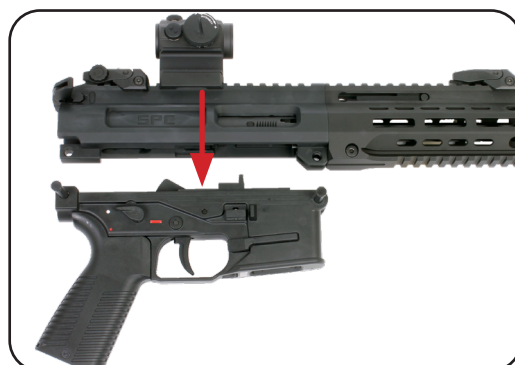


Advice	
	The telescopic stock must be in the extended position for disassembly.

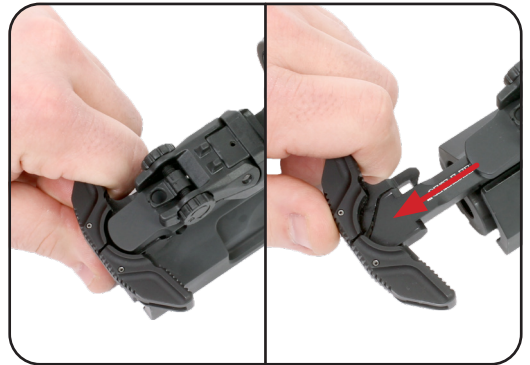
- Pull the stock out of the receiver.



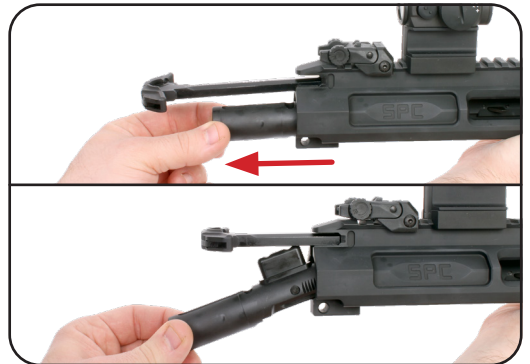
- Separate the lower receiver from the weapon



- f. Operate the locks on the charging handle and pull it backwards.



- g. Continue to pull the charging handle rearward until the bolt becomes visible, then pull the bolt out of the upper receiver.

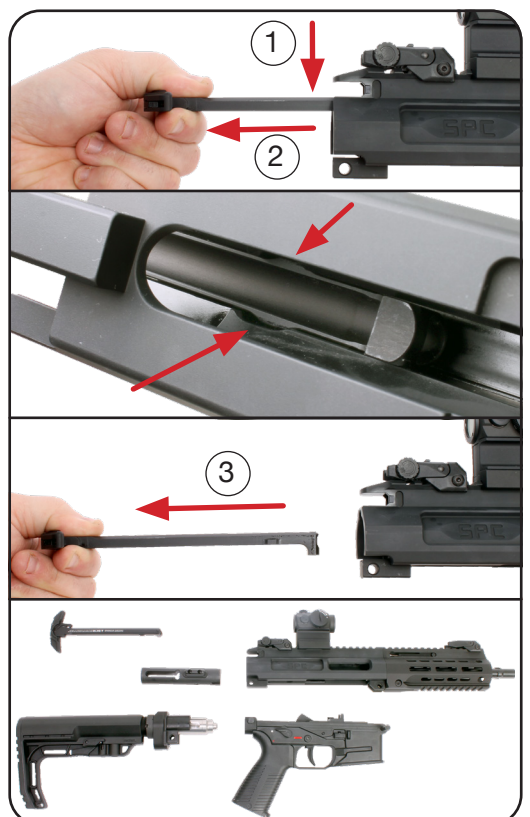


- h. Pull the charging handle back

until it is congruent with the cutout in the upper receiver.

- i. Then push the charging handle down and pull it out of the upper receiver.

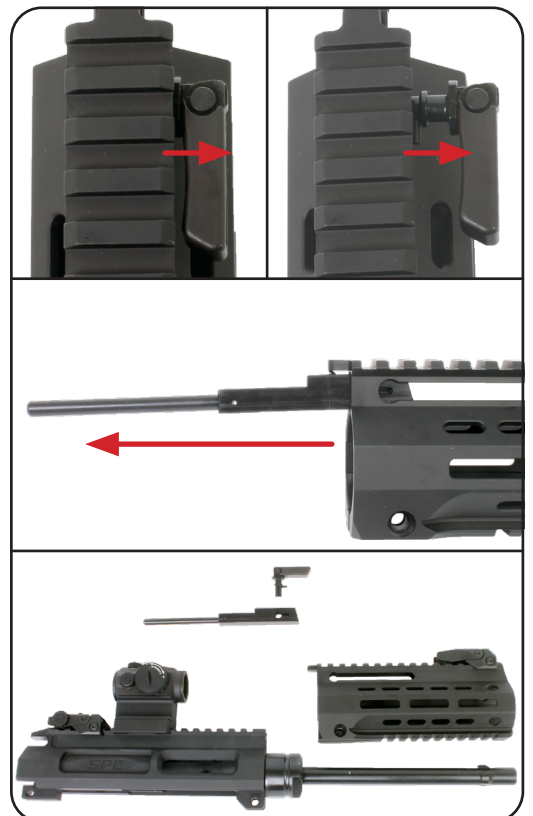
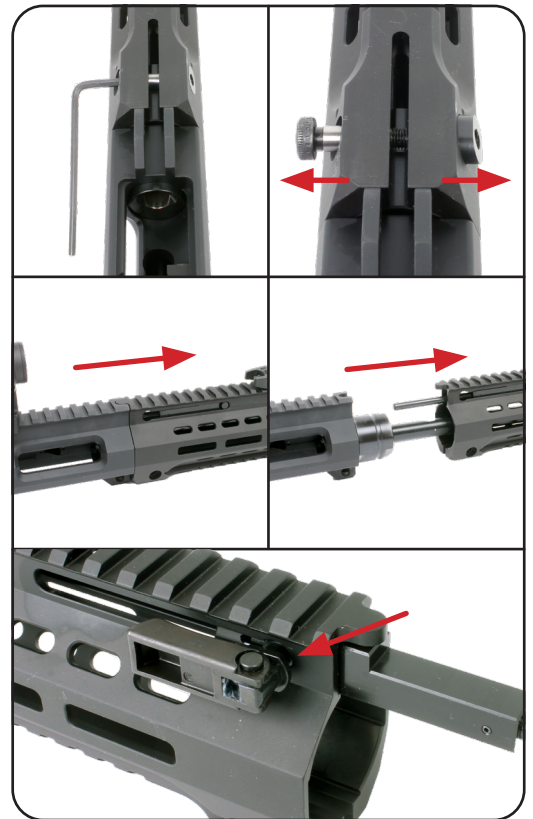
The weapon is now disassembled and ready for cleaning and inspections.



5.1.2 Disassembly upper receiver


- a. Loosen the locking bolt and remove it with the nut.
- b. Pull the hand guard forward away from the upper receiver and remove it.
- c. Pull the charging handle back until it is congruent with the cutout in the receiver.
- d. Pull the charging handle sideways out of the receiver.
- e. Pull the bolt rearward out of the receiver and remove it.

The upper receiver is now disassembled and ready for cleaning and inspections.



5.2 Cleaning and inspection

- Use a cleaning rod of suitable length with a copper brush to clean the barrel from the rear side.
- Clean the upper and lower receiver with a small brush.
- Wipe all accessible areas with an oily cloth.
- Inspect all accessible parts by eye for cracks, deformation or other excessive wear.
- Lubricate all accessible surfaces of steel parts with a film of oil and protect them from rust.

SAFETY ADVICE!	
	REPORT DEFECTS IMMEDIATELY!



5.3 Reassembly

5.3.1 Reassembly of the weapon

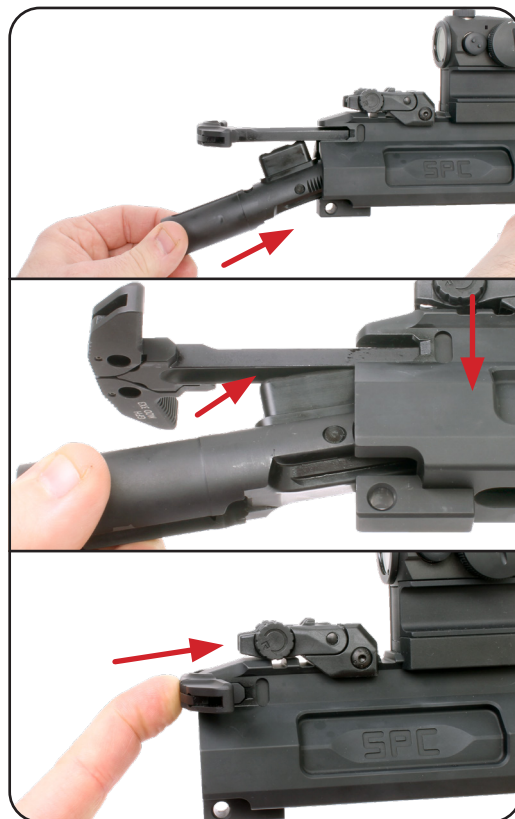
- Install the upper receiver (see section “5.3.2 Reassembly of upper receiver” on page 27).
- Insert the charging handle into the upper receiver
- until it matches the cutout in the upper receiver.
- Then push the charging handle upwards and push it 1-2 cm further into the upper receiver, leaving the charging handle in this position.




e. Insert the charging handle into the upper receiver.

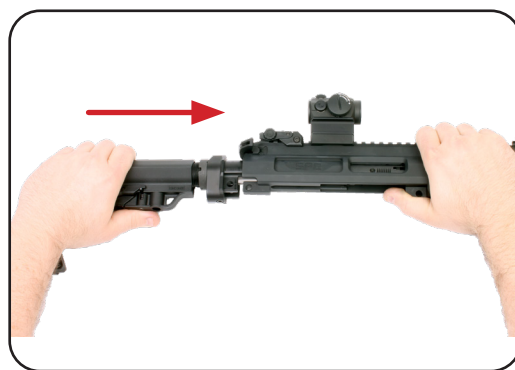
f. The bolt guide must be in line with the charging handle guide.

g. Slide the charging handle into the upper receiver until it locks into place.



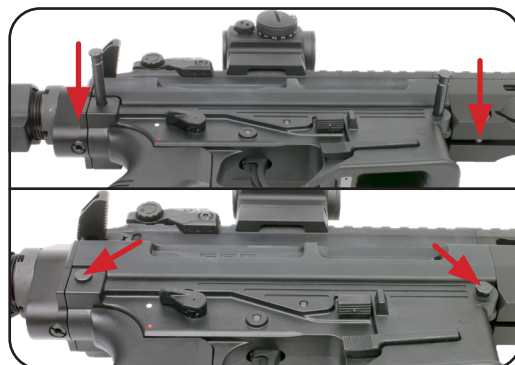
h. Grasp the stock and retract into the housing from the rear.

Advice	
	The telescopic stock must be in extracted position for pushing out the rear take-down pin.



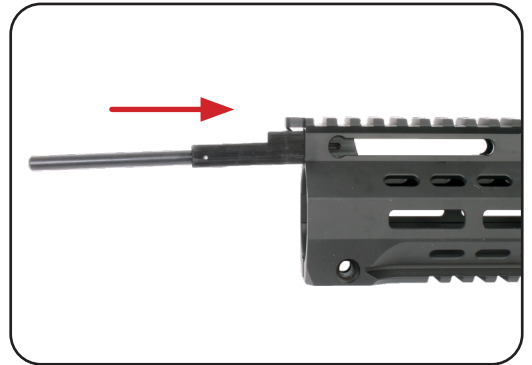
i. Place the lower receiver on the upper receiver and push in the front and rear take-down pin from the right side.

j. Carry out a functional check (see section “5.4 Functional check” on page 29).

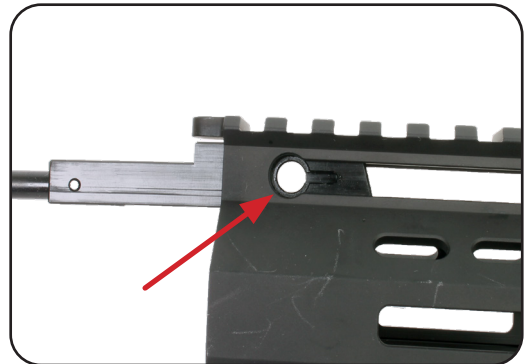


5.3.2 Reassembly of upper receiver

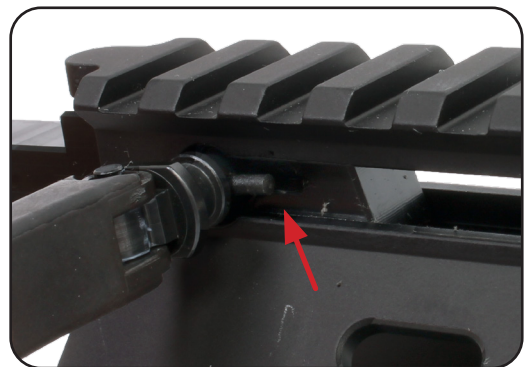
- a. Push the charging handle carrier into the upper receiver from behind.



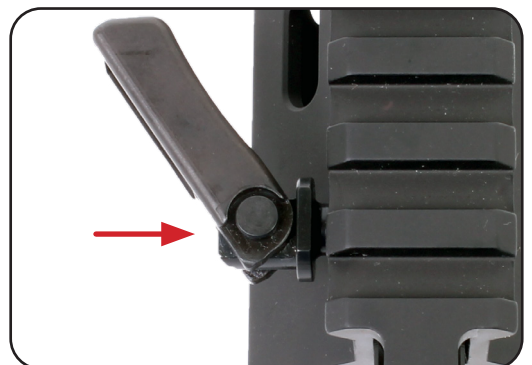
- b. Push in the charging handle carrier until it is aligned with the cutout in the receiver for installing the charging handle.



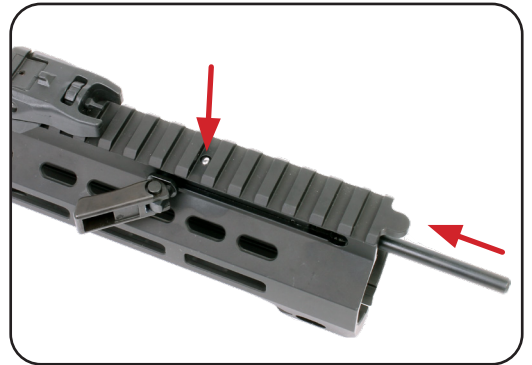
- c. Make sure to insert the charging handle in the correct orientation in order for the pin to slide into the recess in the charging handle carrier.



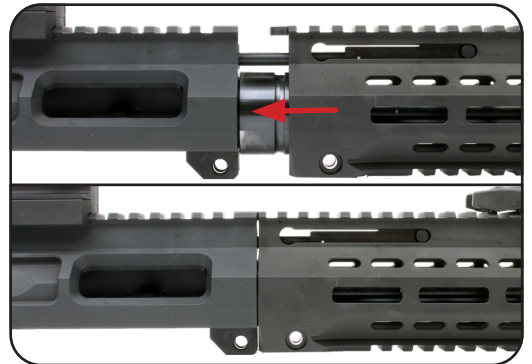
- d. Insert the charging handle on the desired side and compress it.



- e. Push in the charging handle until it reaches the end position and locks audibly in place.



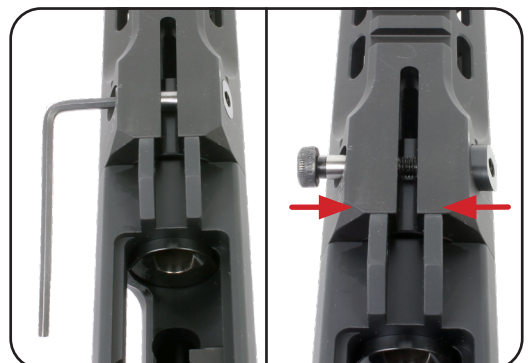
- f. Use the other hand to push the handguard into the receiver.



- g. Install the nut into the upper receiver. Note correct alignment.



- h. Mount the safety pin.




5.4 Functional check

- a. Carry out a safety check (see section “4.1 Clearing weapon” on page 11).
- b. Push on right side bolt catch » bolt shall snap into closed position.
- c. Pull charging handle to its rearmost position and push bolt catch upward » bolt shall stay open.
- d. Push on left side bolt catch » bolt shall snap into closed position.
- e. Engage safety and pull trigger » hammer shall not strike.
- f. Rotate right side fire selector to single fire position and back to safe position » shall snap audibly in both positions.
- g. Rotate fire selector to single fire position, pull trigger and hold » hammer shall strike audibly.
- h. Pull charging handle to the rearmost position and slide it to forward position. Release trigger and pull it again » hammer shall strike audibly.
- i. Pull charging handle to the rearmost position and slide it to forward position
- j. Rotate fire selector to full auto position, pull trigger and hold » hammer shall strike audibly.
- k. While pulling the trigger, pull the charging handle to the rearmost position and slide it to the forward position » The hammer shall strike audibly when the bolt reaches the forward position.
- l. Release trigger and pull it again » hammer shall not strike.
- m. Engage safety, insert an empty magazine and pull downward » magazine retainer must hold securely.
- n. Pull charging handle to rearmost position and release » bolt shall stay open.
- o. Push left magazine retainer and pull magazine downward » magazine shall come loose.
- p. Reinsert empty magazine, push right magazine retainer and pull magazine downward » magazine shall come loose.
- q. Pull charging handle to the rearmost position and release » Bolt shall run to closed position. Repeat steps m to q with all available magazines.
- r. Engage sights » both shall audibly snap in open position and point straight upward.
- s. Close sights » both shall audibly snap in closed position
- t. Check the extracting (see section “6.1 Stocks / Adapters” on page 31) and the retracting and the locking (see section “6.1 Stocks / Adapters” on page 31) mechanisms of installed stock for proper function.
- u. Inspect installed accessories for function and tight mounting.

If any function fails, disassemble the weapon, check for defective parts, reassemble the weapon and check for correct reassembly. If the failure persists, refer to armorer.





5.5 Troubleshooting

#	Observation	Immediate action	Page
1	Inconsistent impacts	Control correct position and tight sit of the iron sights. Present weapon at first opportunity to armourer for inspection.	
2	Failure to feed	Pull charging handle to rearmost position and release » bolt shall stay open. For multiple-feed, remove the magazine, remove cartridges that are still in the receiver and use a different magazine.	
3	Failure to eject	Pull charging handle to rearmost position and observe for ejected shell or cartridge. Inspect barrel to be clear. Load a fresh cartridge. If failure repeats, clean weapon or present it to an armorer.	20
4	Failure to strike	Hold the bolt open with the bolt catch and remove eventual obstructions captured in the upper receiver. Load a fresh cartridge. If failure repeats, clean weapon or present it to an armorer.	20 11
5	Failure to ignite	Wait 30 seconds with the muzzle pointing to a safe direction. Then pull charging handle to rearmost position and observe for ejected cartridge. Collect cartridge for later analyses. Load a fresh cartridge. Present weapon and ejected cartridge to an armorer at the first opportunity.	20

Advice	
	<p>Failure reports to the manufacturer must include the serial number, gun number, type of ammunition and a failure description.</p> <p>The report can be sent to B&T by E-Mail along with pictures.</p>



6. Accessories

6.1 Stocks / Adapters

Pos.	Item no.	Description
	BT-500038	Retractable Stock (Standard)
	BT-200616	Telescopic stock
	BT-200614	Telescopic stock (For upper receiver short)
	BT-200615	Arm Brace Adapter

6.2 Magazines


Pos.	Item no.	Type	Description
	BT-30183 BT-30298 BT-30296 BT-30209	SPC9	Magazine 30 rounds Magazine 25 rounds Magazine 20 rounds Magazine 15 rounds
	GL-4429	SPC9	Magazine 33 rounds
	BT-231229 BT-30436	SPC9	Magazine loader
	BT-300696	SPC9/KH9	B&T bumper pad for magazine PRO
	BT-300698	SPC9/KH9	B&T magazine upgrade kit with rubber bumper for old B&T magazines
	BT-22379 BT-22380	SPC9 SPC45	Magazine clamp

Pos.	Item no.	Type	Description
	BT-232431	SPC9-G GHM9-G SPC9-G	Jet funnel for lower with Glock magazines
	BT-231396	SPC9 SPC45	Jet funnel


6.3 Suppressors

Pos.	Item no.	Description
	SD-140250-TI	Suppressor PRINT-X RBS SQD XM™ with additional modul included
	SD-140974-TI	Suppressor PRINT-X QD™
	SD-140244-TI	Suppressor PRINT-X RBS SQD-XM Compact™


6.4 Flash hider

Pos.	Item no.	Description
	BT-400983	Flashhider Vortex QD

6.5 Sights

Pos.	Item no.	Description
	AP-200691	Aimpoint® sight ACRO P-2 3.5 MOA black


6.6 Flashlights

Pos.	Item no.	Description
	BT-WMLX-B-W-L-GEN3	B&T Weapon Mounted Light GEN-3


6.7 Grips

Pos.	Item no.	Description
	BT-231227-BK	Angled fore grip 45° picatinny rail attachment
	BT-211564-BL	Unigrip QD short
	BT-21840	Unigrip QD



6.8 Charging handle carrier cover

Pos.	Item no.	Description
	BT-500028	Charging handle carrier cover

6.9 Brass catcher

Pos.	Item no.	Description
	BT-220581	Brass catcher

6.10 Maintenance

Pos.	Item no.	Description
	SC-99B/6	Cleaning rod extension
	SC-65B	Copper brush 9 mm

7. Warranty statement

Warranty claims on behalf of the Client are to be explicitly declared as such. During the legal warranty period, B&T provides warranty cover solely for defects that arise as a result of faulty materials, construction errors or poor workmanship. If a warranty claim is justified, B&T will, at its own discretion, either repair or replace the defective good. Costs incurred in transporting the defective good to B&T are borne by the Client. Spare parts fitted and replaced become the property of B&T.

Inasmuch as is legally permitted, any other liability of B&T is excluded, in particular liability for damages arising either directly or indirectly from the delivered good itself, from its use or from its defects.

Merchandise is covered by the warranty provisions of the manufacturer. Parts that are naturally subject to wear and tear, damage arising from insufficient maintenance work, noncompliance with operating regulations and cases of force majeure are all excluded from warranty cover. Warranty claims lapse if the Client itself or third parties alter or repair the delivered good without the prior written consent of B&T. All product specifications are subject to change without prior notice. Published data are mean values and therefore not suitable acceptance criteria.

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